



Features

- Resistance thermometer for direct temperature measurement on tanks and pipes
- Compact design
- High measurement accuracy
- Output signal:
 - Pt 100, 3-wire technology
 - 4...20 mA, 2-wire technology
- Process connections for food/pharmaceutical/
biotechnology
- Hygienic design
- Fast response
- Circular connector M12 or field housing

Options

- Explosion protection
- Classification per SIL 2
- Output signal 4...20 mA via programmable transmitter
- Pt 100, 4-wire technology
- Thermowell with reduced tip Ø 4 mm
- Electropolishing

Application area

- Food industry
- Pharmaceuticals
- Biotechnology

Applications

The resistance thermometer MiniTherm is suited for temperature measuring in tanks and pipes especially in hygienic applications. The change in resistance, dependent on the measurement temperature, can be detected and converted by a transmitter. Because of its compact design MiniTherm is suitable for use in a great number of technological processes.

Technical Data

Mechanical design

The Pt 100 is integrated directly into a thermowell. Various types of process connections are available.

Electrical connection

circular connector with screw connection M12
Further electrical connections upon request.
Degree of protection: IP 67 per
DIN EN 60529

Temperature detecting element

- thermowell Ø 6 mm
option: reduced tip Ø 4 mm,
length see order code.
Upon request a calculation for thermo-
wells can be made (for static or dynamic
application) with certificate.
- flush mounted with PEEK insert for
temperature decoupling (for G 1/2 B)

Measuring resistor

1 x Pt 100, tolerances per class A per
DIN EN 60751

Output signal

- Pt 100, 3- or 4-wire technology (internal
connected, see connection diagram)
- 4...20 mA, 2-wire technology,
programmable, option

- auxiliary power 8.5...36 V DC
 - max. load (U=8.5 V)/0.023 A
 - overrange 3.6...23 mA, infinitely adjustable
 - error signal (following sensor breakage)
3.6...23 mA, infinitely adjustable
 - damping time 0...30 s
 - accuracy at 23 °C < 0.1 % of span
 - temperature effect < 0.13 %/10 °C.
- Further technical data see type series
PA2430, data sheet T4-082-1.

Temperature ranges

- ambient temperature -40...+85 °C
- process temperature -50...+200 °C
- allowed storage temperature -40...+85 °C

Process connections

designs see order code.
Gasket is not included !
Further process connections upon request.

Operating pressure

- max. 16 bar
- exception: Varivent D=68 Code A1512
- max. 10 bar

Materials

wetted parts stainless steel
mat.-no. 1.4404 (316L)

Functional safety

per EN 61508, classification per SIL 2;
without transmitter, only

Hygienic design

surface quality
surface roughness $R_a \leq 0.8 \mu\text{m}$
electropolished upon request

Response time

per DIN EN 60751, test procedure with flowing
water (without transmitter)

- thermowell 6 mm: T 90 = 5.5 s
- thermowell with reduced tip Ø 4 mm:
T 90 = 4.5 s

Ex-approval

TÜV 08 ATEX 554093 X
 Ⓢ II 1G Ex ia IIC T6/T5/T4
 Ⓢ II 2G Ex ib IIC T6/T5/T4
 Ⓢ II 1D Ex iaD 20 T89°C
 Ⓢ II 2D Ex ibD 21 T129°C

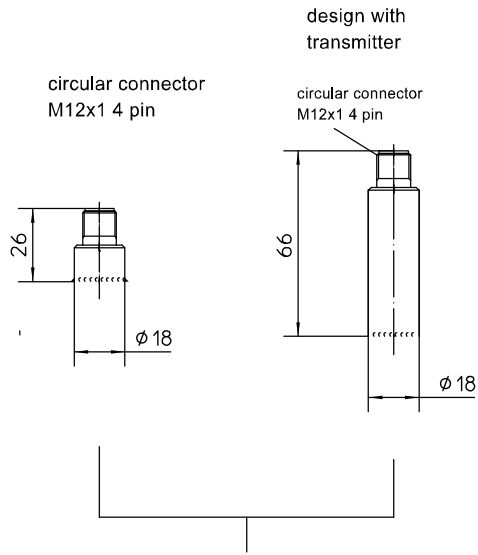
$U_i \leq 30 \text{ V}$

$P_i \leq 200 \text{ mW}$

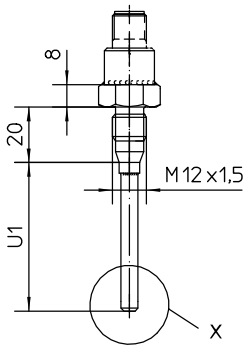
C_i and L_i negligible small

(not available with transmitter)

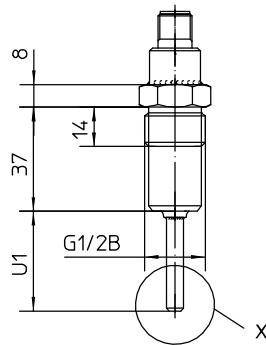
Dimensions



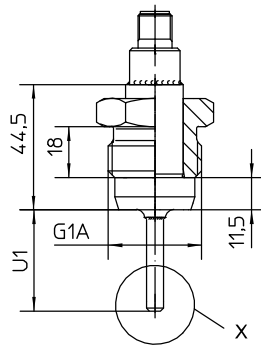
Process connection diagramed with circular connector M12x1



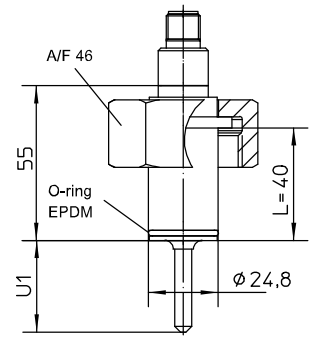
M12x1,5 dead-zone free (conical taper of metal) tightening torque: 20 Nm



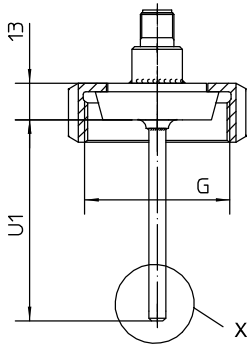
G1/2B dead-zone free (conical taper of metal) tightening torque: 50 Nm



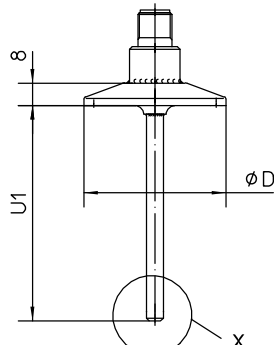
G1A dead-zone free (conical taper of metal) tightening torque: 20 Nm



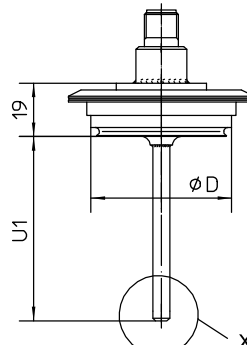
connection per INGOLD DN 25 with coupling nut



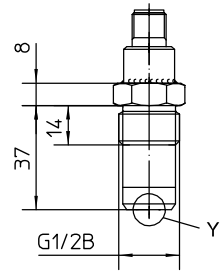
tapered coupling with groove union nut DIN 11851
DN25 G=Rd.52x1/6
DN32 G=Rd.58x1/6
DN40 G=Rd.65x1/6



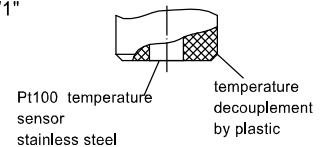
clamp connection
Tri-Clamp 1/2"/3/4" D=25
Tri-Clamp 1"/1 1/2" D=50,5
ISO 2852 DN25/38 D=50,5
DIN 32676 DN25/40 D=50,5



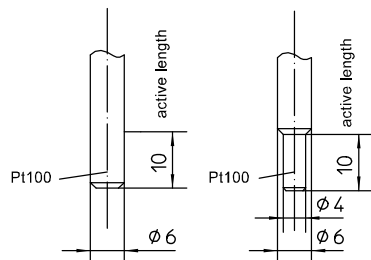
Varivent connection
D=31 for Varivent-case DN10/DN15
D=50 for Varivent-case DN25/1"
D=68 for Varivent-case DN 40-125 /1 1/2"...6"



G1/2B dead-zone free (conical taper) design flush mounted tightening torque: 50 Nm



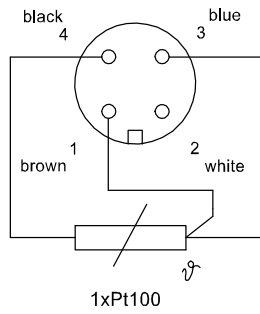
design flush mounted Y



design of stem X

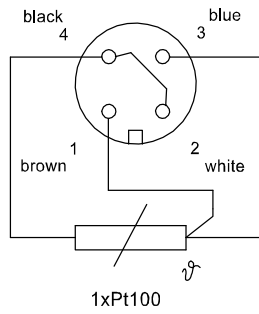
Connection diagram

pin connection
transducer 3-wire technology



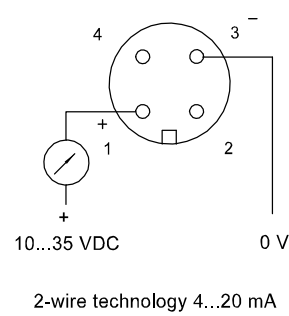
standard

pin connection
transducer 4-wire technology



option

pin connection
transmitter



2-wire technology 4...20 mA

Order Details - please give additional specifications for models not listed -

Resistance thermometer MiniTherm for food/pharmaceutical/biotechnology		GA270 . HY	
Ex-design	· without	0	
	· explosion protection, type of ex-protection s. below	1	
process connection	threaded connection	· G 1/2 B conical, metal-to-metal joint ¹	A1011
		· G 1 A, conical, metal-to-metal joint ¹	A1015
		· M12x1.5, metal-to-metal joint	A1031
	coupling nut DIN 11851	· DN 25	A1213
		· DN 32	A1214
		· DN 40	A1215
	Clamp DIN 32676	· DN 25/40, Ø 50.5 mm	A1413
	Clamp ISO 2852	· DN 25/38 (1" / 1 1/2"), Ø 50.5 mm	A1423
		· DN 40/51, Ø 64 mm	A1424
	TriClamp	· 1/2" / 3/4", Ø 25 mm	A1432
· 1" / 1 1/2", Ø 50.5 mm		A1433	
Varivent connection	· D=31 for Varivent housing DN 10 and DN 15	A1510	
	· D=50 for Varivent housing DN 25 and DN 1"	A1511	
	· D=68 for Varivent housing DN 40...DN 125 and 1 1/2"...6"	A1512	
Connection per INGOLD	· DN 25, hexagon union nut A/F 46, G 1 1/4" L=40 mm, including gasket EPDM (in correspondence with FDA)	A1810	
temperature detecting element	· flush mounted ²	C1000	
	· Ø 6 mm	C1 . . .	
	· Ø 6 mm, reduced design to Ø 4 mm	C4 . . .	
insertion length U1 (mm)	15	015	
	25	025	
	30	030	
	35	035	
	50	050	
	100	100	
	150	150	
	200	200	
as in writing	999		
material	wetted parts stainless steel mat.-no. 1.4404 (316L), standard	G11	
measuring insert	· 1 x Pt 100 in 3-wire technology, fast response, standard	N2	
	· 1 x Pt 100 in 4-wire technology (3-wire technology internal connected)	N3	
electrical connection: circular connector M12x1 (4 pin), IP 67, standard		T150	
additional features (to be indicated in case of need, only)			
type of ex-protection	· Ex II 1G Ex ia IIC T6/T5/T4	S71	
	· Ex II 2G Ex ib IIC T6/T5/T4	S72	
	· Ex II 1D Ex iaD 20 T89°C	S73	
	· Ex II 2D Ex ibD 21 T129°C	S74	
functional safety per EN 61508, classification per SIL 2		W2604	
incl. transmitter	output signal 4...20 mA via programmable transmitter ³	Z52	
order code (example):		GA2700HY A1011 C1050 G11 T47 W2604 Z52	

¹ suitable weld-in sockets see product group T6
² for G 1/2 B conical, metal-to-metal joint, only
³ not with ex-protection, see data sheet T4-082-1