

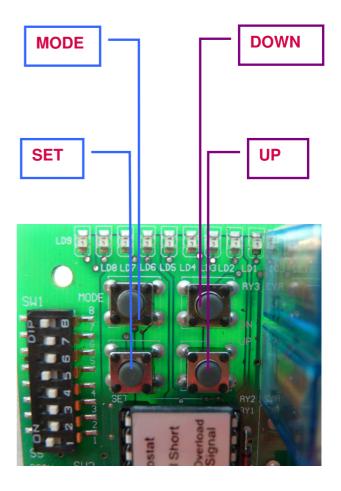
VR2-Feedback adjustment (10V or 20mA) Output feedback signal The users don't need to set 2V or 4mA



Settings for OPEN and CLOSE

OPEN setting

Keep pressing "SET" for 2 seconds, then LED9 comes on, it will enter the
manual mode.
Keep pressing "UP" and let the actuator run to fully-open, then supply the input signal (5V or 10V or 20mA).
Press "MODE" once.
The OPEN setting is finished.



CLOSE setting

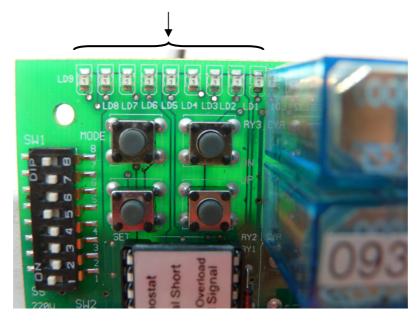
Keep pressing "DOWN", let the actuator run to fully-close, and then supply input signal (1V or 2V or 4mA). Press "MODE" once. The CLOSE setting is finished.

After finishing the above settings, Press "SET" once.



Functions

- LED1 : Fully-closed
- LED2 : Fully-open
- LED3 : Power
- **LED4** : When the actuator is applied the wrong power supply, LED4 comes ON.
- LED5 : When the actuator is applied the wrong signal, LED5 comes ON.
- **LED6** : When the thermostat of motor turns off, LED6 comes ON.
- **LED7** : When the output signal is short-circuited, LED7 comes ON.
- LED8 : When the current of motor is overhigh, LED8 comes ON.
- LED9 : When the actuator is operated by manual, LED9 comes ON.



LED4 to LED8

If you have the problems of LED4 to LED8, the board will lock and will not output any voltages, and the LED comes ON at the same time. It will be more convenient for users to judge what the problems are and get troubleshooting.

The way to go back to the original status — Please power off, then power on after 5 seconds.



DIP Switch Setting

| | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | | |
|------------------|---|-----|---|--|-----------|-----------|-------------------------------|-----|-------------------|--|
| LD9 | ON | OFF | OFF | OFF | ON | OFF | OFF | ON | < Factory setting | |
| LD8 LD7 | | | | | | | | | | |
| MODE | | | | | | | OFF | ON | 4-20mA input | |
| | | | | | | | OFF | OFF | 1-5V input | |
| | | | | | | | ON | OFF | 2-10V input | |
| | | | | | | | | | | |
| | | | | OFF | ON | OFF | 4-20mA output 2-10V output | | | |
| | | | | ON | OFF | ON | | | | |
| | | | | | | | | | | |
| | | | OFF | 20mA / | 5V / 10 \ | / means ' | Valve fully open | | | |
| S5 0 2200 SW2 | | | ON | N 20mA / 5V / 10V means Valve fully closed | | | | | | |
| 23 | | | | | | | | | | |
| o o n | ON | OFF | Close Valve if input signal is disconnected | | | | | | | |
| 6 8 L | OFF ON Open Valve if input signal is disconnected | | | | | | | | | |
| | | | | | | | | | | |

Sensitivity switch

Factory setting is 3

Lowest setting is 0(9): Travel can be divided up to around 10 movements

Highest setting 1: Travel can be divided up to around 50 movements